DEVELOPMENT OF TRANSPARENT CONDUCTIVE FILMS MADE FROM AQUEOUS CARBONE NANTOTUBE INKS

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<u>Producing</u> of transparent, conductive and flexible electrodes is a major challenge for the development of new touch screens, photovoltaic panels or light emitting diodes. Current technologies rely on the use of costly and brittle inorganic oxides[1].

Carbon nanotubes (CNTs) are among the most promising candidates as an alternative to inorganic oxides. They have a high aspect ratio and excellent mechanical and electrical properties. Therefore they can form conductive networks at low density <u>on flexible surfaces</u> in order to achieve the best <u>possible combination of conductivity and optical transparency</u>.

In order to scale-up the CNT films <u>manufacturing of CNT films</u>, we formulate adapted CNT dispersions. We've developed conductive inks by dispersing high quality CNTs (G/D ratio > 35) in aqueous solutions in the presence of surfactants and / or conductive polymers. <u>These</u> aqueous dispersions can be deposited as few μ m thin liquid films over flexible substrates without dewetting effects. We achieve homogeneous film deposition using Mayer rod coating[2] and higher throughput methods such slot die coating. Following this way, we are able to produce high performances transparent conductive films made from aqueous dispersions by scalable method.

[1] K. A. Sierros, D. S. Hecht, D. A. Banerjee, N. J. Morris, L. Hu, G. C. Irvin, R. S. Lee, D. R. Cairns, *Thin Solid Films*, 518 (2010), pp. 6977–6983.

[2] B. Dan, G. C. Irvin, and M. Pasquali, ACS Nano, 3 (2009), pp. 835–843.